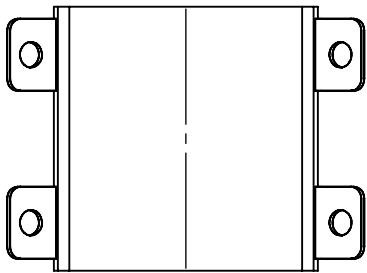
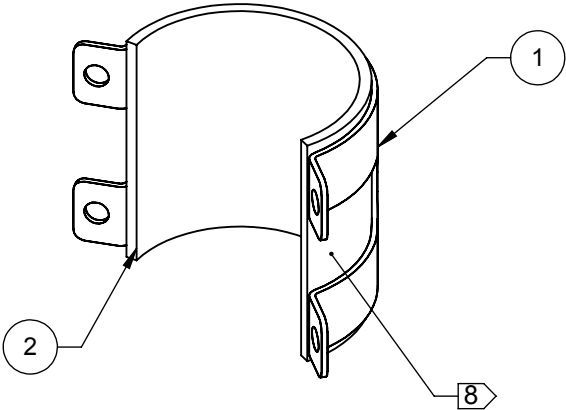
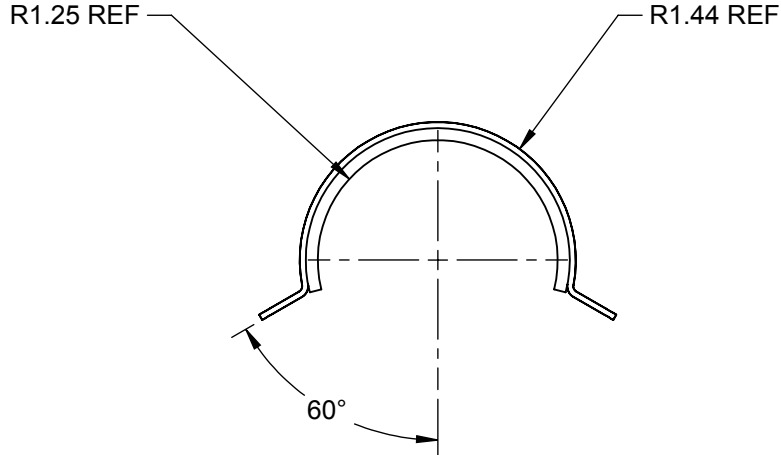


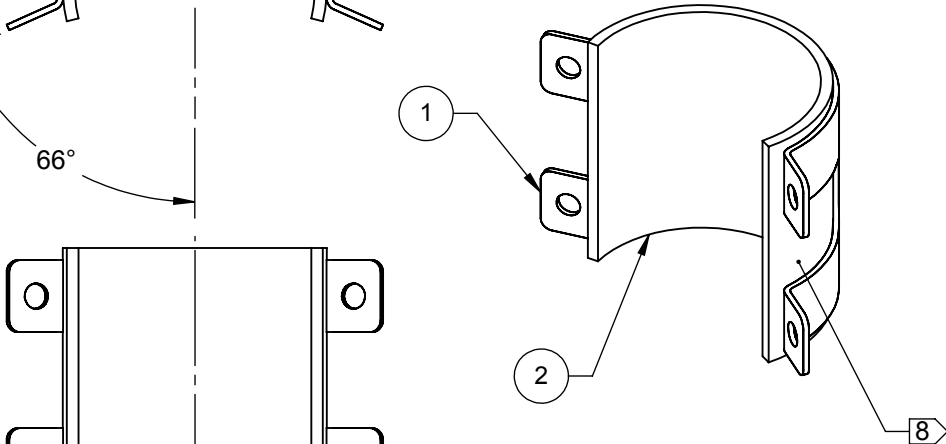
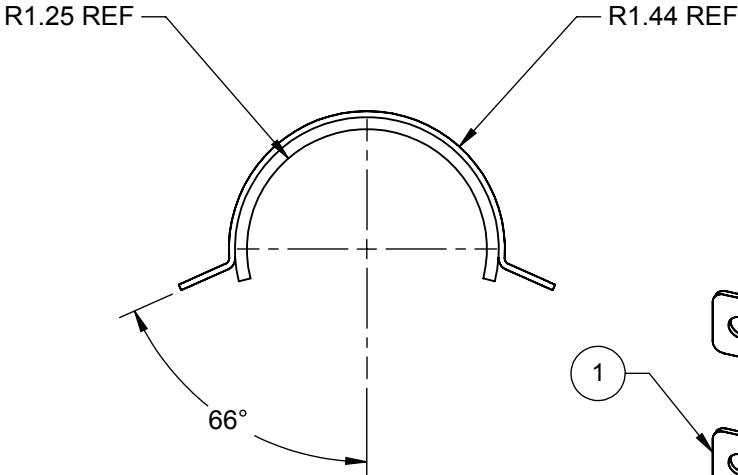
ITEM	QTY -041	P/N	DESCRIPTION
	X	D5150-041	CLAMP ASSEMBLY
1	1	D5150-1	CLAMP
2	1	D5152-3	RUBBER PAD



D5150-041 CLAMP ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N PER DART QSI 044 6.5
7) WEIGHT: D5150-041: 0.48 lbs
8) MOUNT D5152-3 RUBBER PAD TO D5150-1 CLAMP USING 3M SCOTCH-WELD HIGH PERFORMANCE 1300/1300L (OR EQUIV)

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5150-043	CLAMP ASSEMBLY
1	1	D5150-3	CLAMP
2	1	D5152-3	RUBBER PAD

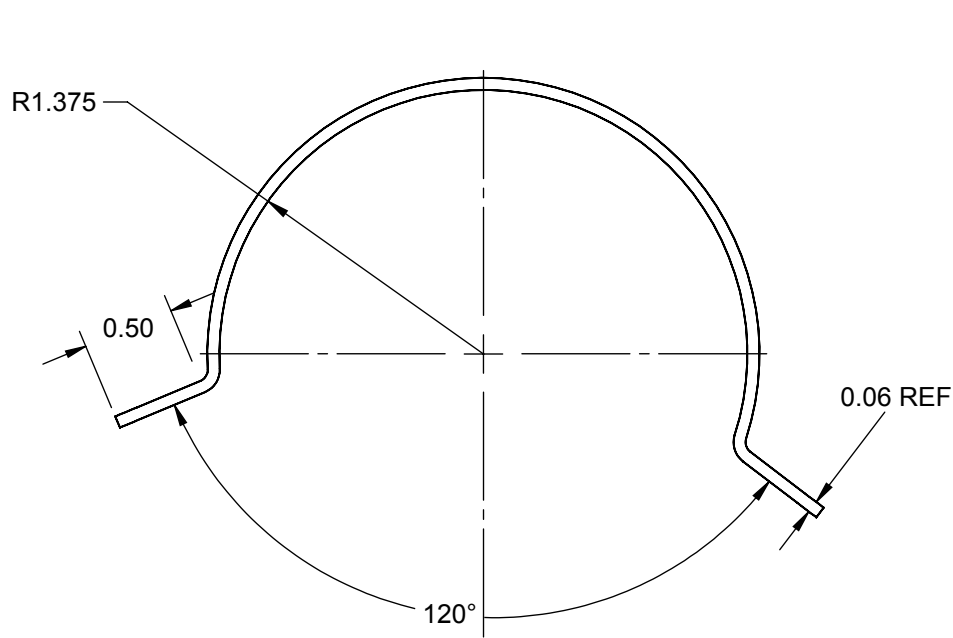


D5150-043 CLAMP ASSEMBLY

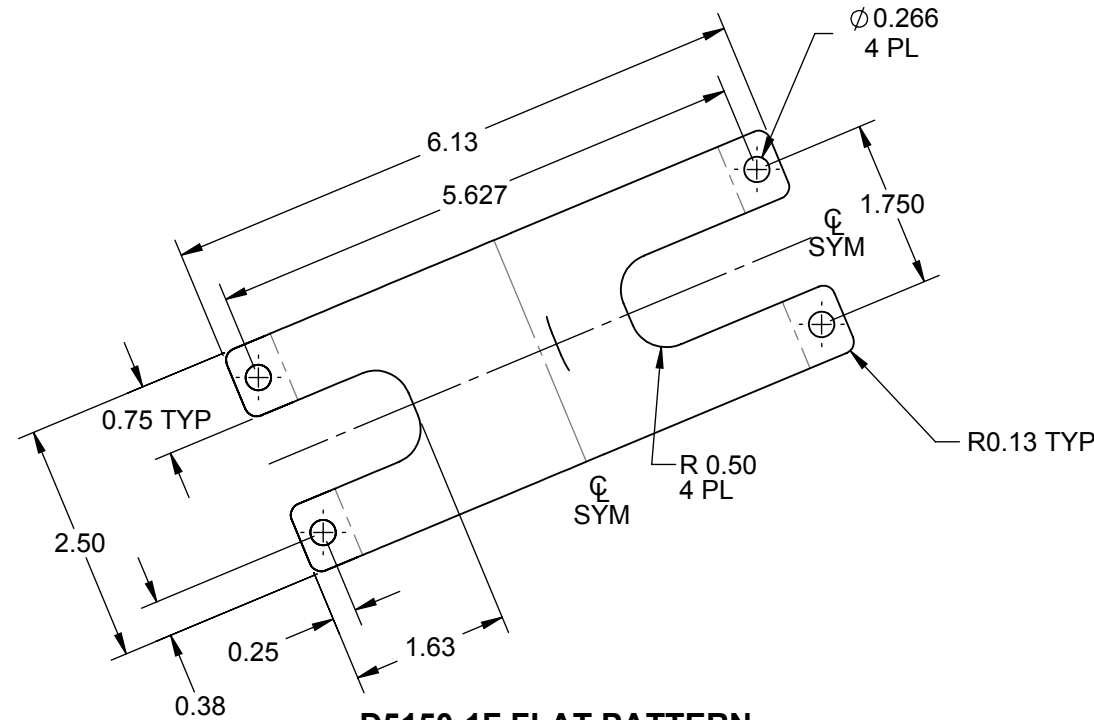
NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N PER DART QSI 044 6.5
7) WEIGHT: D5150-043: 0.47 lbs
8) MOUNT D5152-3 RUBBER PAD TO D5150-3 CLAMP USING 3M SCOTCH-WELD HIGH PERFORMANCE 1300/1300L (OR EQUIV)

PRELIMINARY ISSUE

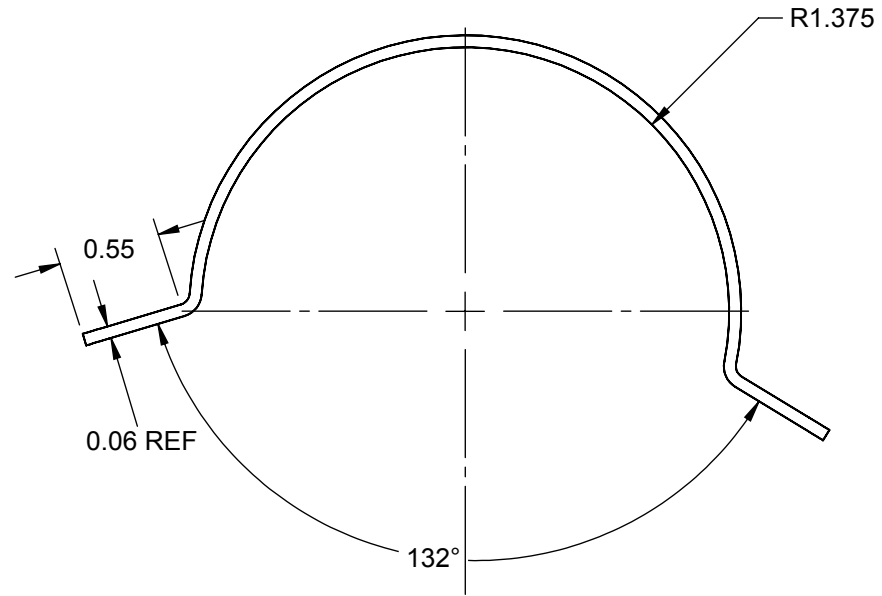
A	NEW ISSUE	DB	14.09.02
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	ML	DRAWING NO.	REV. A8
MFG. APPR.	JLM	D5150	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CLAMP ASSEMBLY	NTS
DATE	14.09.02	COPYRIGHT © 2014 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



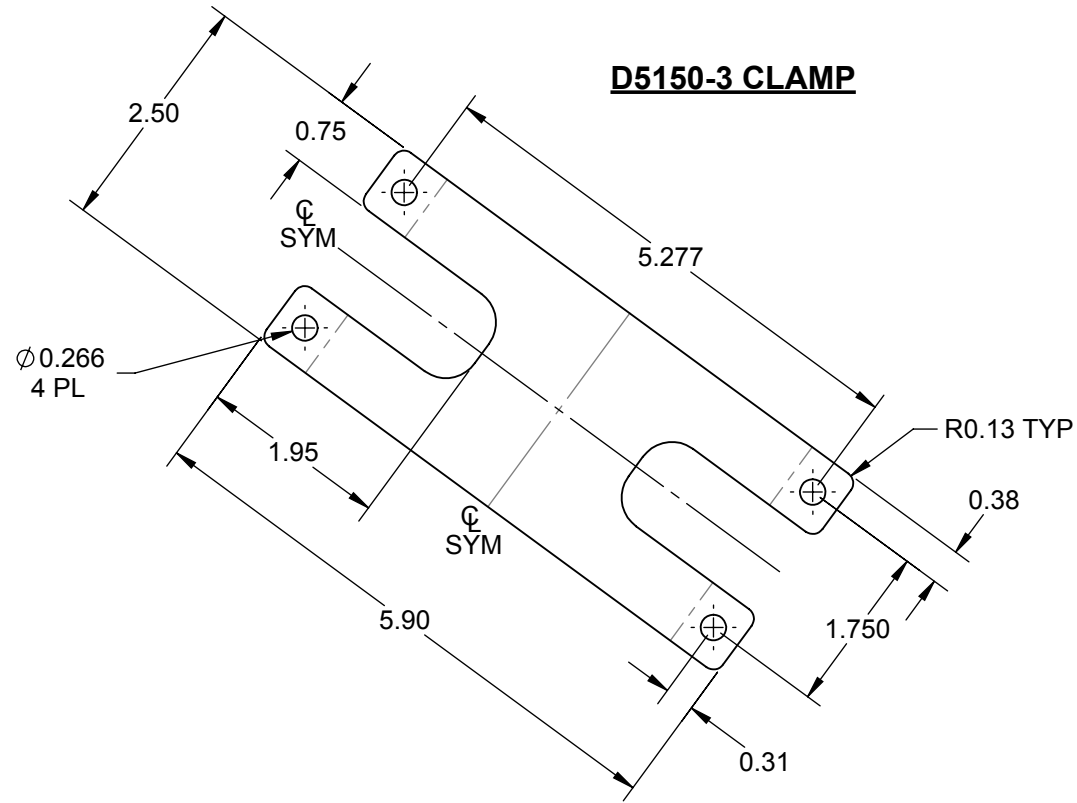
D5150-1 CLAMP



D5150-1F FLAT PATTERN



D5150-3 CLAMP



D5150-3F FLAT PATTERN

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 16 GAUGE (0.063 THICK), REF. DART SPEC. M304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.40 lbs

PRELIMINARY ISSUE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	ML	DRAWING NO. D5150	REV. A8
MFG. APPR.	JLM		SHEET 2 OF 2
APPROVED		TITLE CLAMP ASSEMBLY	SCALE NTS
DE APPR.		<small>COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	14.09.02		